



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

HT-300-CW-67
Job Sheet 197424



Part No: HT-300-CW-67

Job Qty: 6 pcs

Part Name: Control Panel Plaque



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/8/19

Job Tracking No:

Created By: Patrick Lussier

Due Date: 7/11/19

Description:

Type: Stock

Note: DWG HT-300-CW Rev 6 IPP Rev A 18.02.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	6 pcs	7/11/19		0.00	2.44	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	6 pcs	7/11/19		0.00	0.00	QC 5 - 10		DAG 19 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
130	Packaging 3-1 - Stock - B4B	6 pcs	7/11/19		0.00	0.00	Packaging 3 - 1 - B4B		DAG 19 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S196564



Part: HT - 300 - CW - 67

Job No: 197424

Serial No/Batch: S196564

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 07/09/19

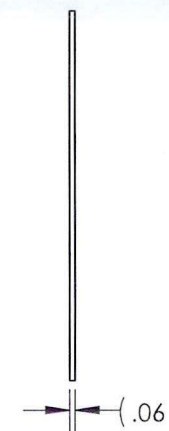
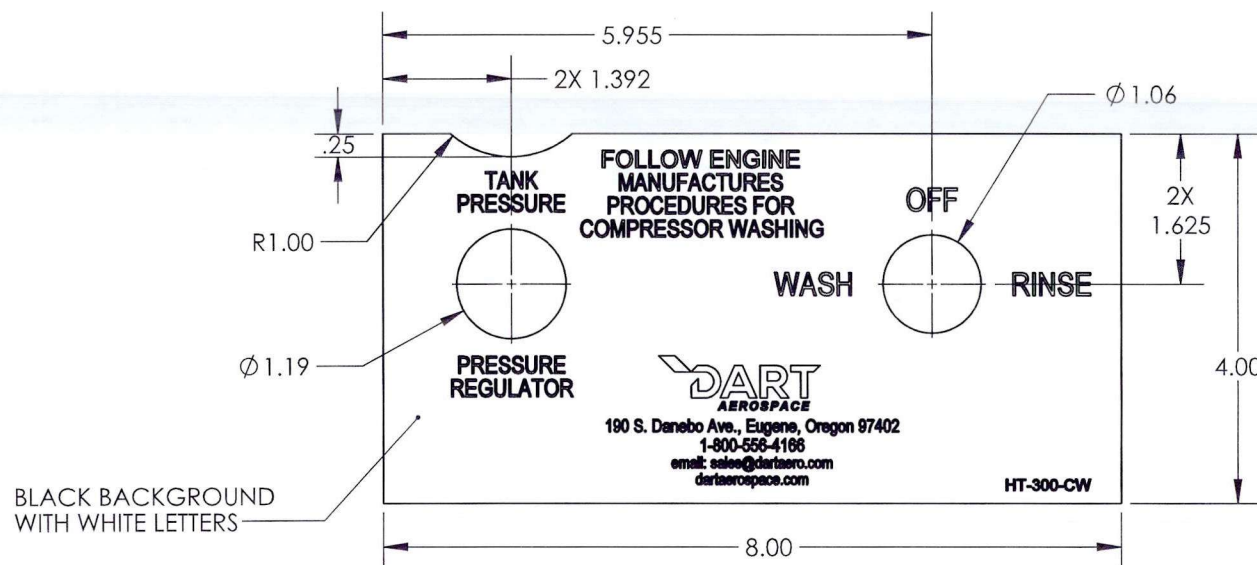
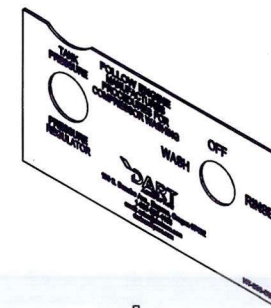
					Packaging 3 - 6 - B4B			
					Packaging 3 - 7 - B4B			
					Packaging 3 - 8 - B4B			
					Packaging 3 - 9 - B4B			
					Packaging 3 - 10 - B4B			
					Packaging 3 - 11 - B4B			
					Packaging 3 - 12 - B4B			
					Packaging 3 - 13 - B4B			
					Packaging 3 - 14 - B4B			
					Packaging 3 - 15 - B4B			
					Packaging 3 - 16 - B4B			
					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
140	QC 21 - SA	6 pcs	7/11/19	0.00 0.00	QC 21 - SA - 21	DAS 21 2-55		
					QC 21 - SA - 70			
					QC 21 - SA - 53	JUL 09 2019		
Part Op 110 - small fab1-Engrave placard using Laser engraver as per DWG. Sheet 9. ***NOTE*** Use PDF Descriptions: 120 - QC5- Inspect part completeness to step on W/O)QC5- Inspect part completeness to step on W/O 130 - I(Identify as per dwg & Stock Location: _____) identify as per dwg & Stock Location: _____ 140 - (QC21- Final Inspection - Work Order ReleaseQC21- Final Inspection - Work Order Release GA-TBD								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
LM922402	Plastic, Black & White	1.3320 sf (.222 ea)	110-Small Fab - 1	5151069				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
110-Small Fab - 1	LM922402	1	104	0				
Part Specifications								
Specifications could not be found.								

Plex 7/8/19 10:13 AM dart.lussier.patrick

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5A		CH'D PLACARD FROM HELI TECH TO DART AEROSPAC E.	9/5/13	RJC	RW
6	14-0161	-67 ADDED EMAIL TO EMAIL ADDRESS.	10/27/2014	RJC	JAG

SEE ATTACHED DEVIATION



NOTE:
USE PDF FILE.

(-67)
CONTROL PANEL PLAQUE

DART AEROSPACE	
TITLE ENGINE WASHER	
DWG NO. HT-300-CW-67	REV 6
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 9/26/2014 SHEET 9 OF 29